



Dart Aerospace Ltd.
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K6A 1K7
Canada

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521632

RBW6210G01631-8G-5

Job Sheet 198932



Part No: RBW6210G01631-8G-5

Job Qty: 1 pcs 3 MLL

Part Name: Upper Plate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/7/19

Job Tracking No:

Due Date: 10/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6210G01631-8G Rev.C IPP Rev. A 18.10.11 New issue DP Verify DD/IPP Rev. B 19.03.05 drawing revision DP Verify DD/IPP Rev. C 19.07.30 DWG revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	10/14/19		0.00	0.20	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	10/14/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	1 pcs	10/14/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		



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Container No: S211632



Part: RBW6210G01631-8G-5

Job No: 198932

Serial No/Batch: S211632

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 09/05/19

DAS
40
SEP 05 2019
9:59

Plex 8/7/19 3:51 PM Dart.lajeunesse.marie

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	1 pcs	10/14/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

DAS
21
SEP 09 2019

Part Op 110 - (Small Fab) 1-Assemble as per DWG. See note 8,9 and 10.
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

GA170

3?

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
170 138 78 RBW6210G01631-8G-6	Upper Plate	1 pcs (1 ea)	110-Small Fab - 1	3141891
RBW6210G01631-8G-7	Upper Plate Protection	1 pcs (1 ea)	110-Small Fab - 1	5138191
RBW6210G01631-8G-8	Reaction	2 pcs (2 ea)	110-Small Fab - 1	5130696

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	RBW6210G01631-8G-6	1	7	0
	RBW6210G01631-8G-7	1	3	0
	RBW6210G01631-8G-8	2	10	0

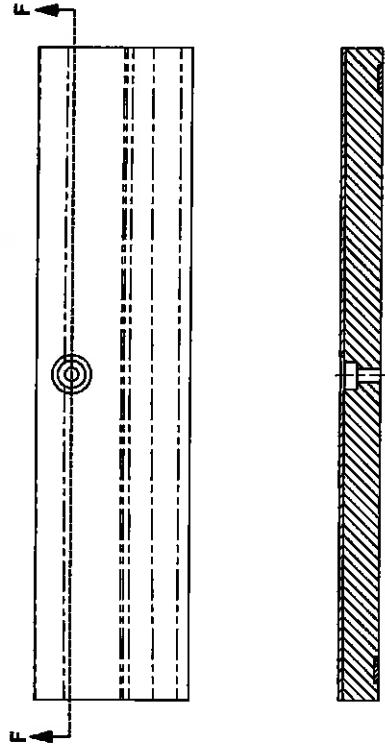
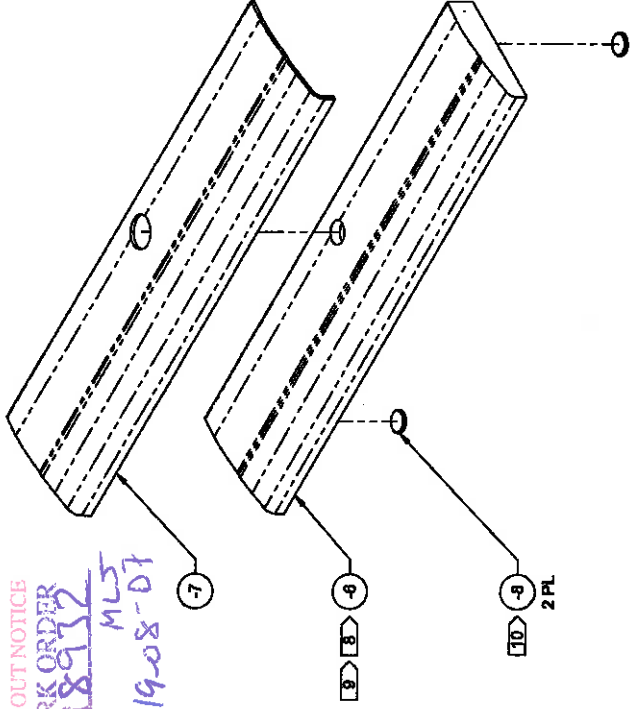
Part Specifications

Specifications could not be found.

Plex 8/7/19 3:51 PM Dart.lajeunesse.marie

ITEM #	QTY	PART NUMBER	PART TITLE
-6	1	RBW6210G01631-8G-6	UPPER PLATE
-7	1	RBW6210G01631-8G-7	UPPER PLATE PROTECTION
-8	2	RBW6210G01631-8G-8	REACTION

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 198932
MCS
1908-07



SECTION F-F

RBW6210G01631-8G-5 UPPER PLATE ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1.1"$
X.XX = $\pm 0.01"$ / $\pm 0.5"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
UNLESS OTHERWISE NOTED
 - 5) UNITS: INCHES UNLESS SHOWN
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLY AS SHOWN
 - 8) ASSEMBLE ITEM -7 ADHESIVE LOCITE 495 BETWEEN THE SURFACES OF ITEM -7 AND ITEM -8 IF NECESSARY, AND REMOVE EXCESS
 - 9) APPLY INSTANT ADHESIVE LOCITE 495 BETWEEN THE SURFACES OF ITEM -8 AND ITEM -6, AND REMOVE EXCESS
 - 10) APPLY INSTANT ADHESIVE LOCITE 495 BETWEEN THE SURFACES OF ITEM -8 AND ITEM -6, AND REMOVE EXCESS

DESIGN	DATE	2018-07-03	SCALE	NTS
DRAWN	DATE	2018-07-03	SCALE	NTS
CHECKED	DATE	2018-07-03	SCALE	NTS
MFG. APPR.	DATE	2018-07-03	SCALE	NTS
APPROVED	DATE	2018-07-03	SCALE	NTS
DATE	2018-07-03	SCALE	NTS	
DART AEROSPACE LTD HAWKSBURY, ONTARIO, CANADA TOOL PART # RBW6210G01631-8G REV. C SHEET 7 OF 13 TITLE MFR BLADE LOCKING PROTECTION TOOL SCALE NTS COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND IS AVAILABLE TO THE PUBLIC THE INFORMATION CONTAINED HEREIN IS UNCLASSIFIED UNLESS OTHERWISE INDICATED				

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ ☐ Scrap ☐ ☐ ☐ Use-as-is ☐ ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐		MRB (QS1042)																													
Date : _____		Sequence #: _____		QTY Affected : _____		Disposition																													
Description Work Order Deviation		Completed By																																	
		Lead hand / Supervisor																																	
		QC / QA Coordinator																																	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>						Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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